









At Beauflor Create nothing is impossible.

Thanks to our high definition digital printing technology, we can offer you the possibility to (co)create whichever design you have in mind. **You dream it, we make it.**

We not only push our creative limits in the design process, we also help you with the layout of the floor by translating your bespoke design in a clear installation plan. From the first step to the last, we are there for you.

Are you ready to unleash your creativity?

The Beauflor team



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This guide details our digital print process from start to finish, helping you generate the impact your project needs.



FROM CHANGING THE COLOR TO CREATING A TRULY BESPOKE FLOOR!

STUDIO

- Select an existing design from any of our standard collections and we can also adapt the color.
- Select an image from our digital image bank and we can also adapt the color.

For both options you can additionally add texts and/or logos

CREA

- Deliver us your image or design and we'll convert it to an image that is printable on our vinyl rolls.
- Send us your creative brief (moodboards, materials, or any other source of inspiration) and we'll come up with some great proposals to meet your needs. We co-create and translate your ideas into a stunning design that is printable on our vinyl rolls.

Minimum order quantity: choose from a single roll



STUDIOUSE AN EXISTING DESIGN

We have a huge selection of designs which can be adapted to suit your requirements so that you achieve the perfect look for your project - be it residential or commercial.

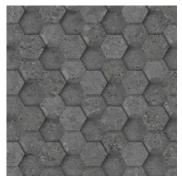
For example: by changing the colors, adding your company logo, etc.



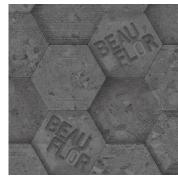
Choose one of our designs



Adapt to your own theme



Add your company logo



CREA IT'S UP TO YOU! DELIVER US YOUR IMAGE

Great if you already have a very specific image or design in mind!

We can convert it easily into an image that is printable on our vinyl rolls.

See page 17-20 for more information.

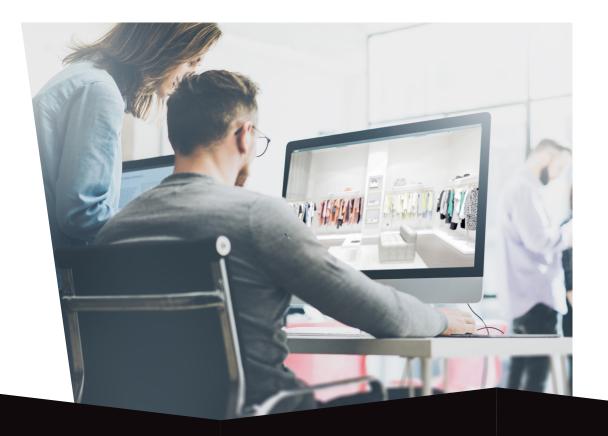




CREA

SEND US YOUR CREATIVE BRIEF AND CO-CREATE WITH OUR DESIGN TEAM

Work directly with our design team and create a concept from scratch based on your briefing in which you specify the target audience, the room size, style, etc. and we will come up with creative concepts for you to consider.





Test our limits



PROCESS OVERVIEW

4 SIMPLE STEPS

STEP ONE

Design brief (studio or crea)

Choose a design or image from our large image bank, deliver us your image or send us your creative brief and we'll create the perfect design for you.



STEP TWO

On screen proposals

After approval of the design (on screen) you receive lab samples within 10 days and when they have been finalised you receive a finished sample or a visual mock-up.



STEP THREE

Sample for approval

After approval of the finished sample, production gets started and away we go!



STEP **FOUR**

Production & delivery

Receive and install your personalised floor 4 to 8 weeks after placing the order.





GET YOUR SAMPLES

Labo sample

They are printed on an unbacked piece of vinyl, with a top coat for color approval. We can provide these samples within ten days.

Finished product sample

For specific projects, a larger piece will be needed. For this, we can do a short test production of sections up to 100 x 400 cm, depending on the design. Check lead times with your sales reps. depending on the design.

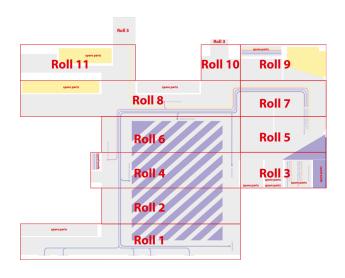






For crea only

If you choose to provide us with your own design or image, we adapt your floor plans / design to multi-room layouts, flowing seamlessly throughout your project. If the design exceeds the width of the roll and requires multiple band installation, then Beauflor will provide this service.









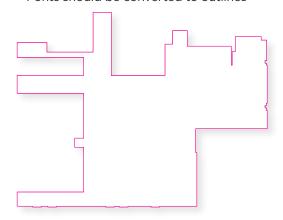


File requirements

Provide a floor plan on a scale of 1/10.

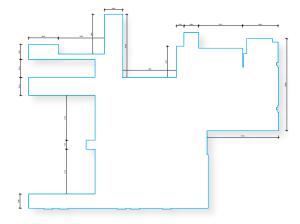
Please convert any Autocad files to Adobe Illustrator (.pdf or .ai format):

- Divide the plan in 3 layers
- 1 layer with only the walls of the printable area
- 1 layer with the measurements of the walls and spaces (in Metric system)
- 1 layer with the actual design images and drawings to be printed
- Fonts should be converted to outlines



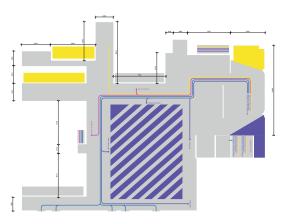
Layer 1

Walls of the printable area to a scale of 1/10.



Layer 2

Full measurements of the walls and spaces (in Metric system) to a scale of 1/10.



Layer 3

Layer with the actual image or illustration to be printed.



TURNING YOUR FLOOR PLAN INTO A READY-TO-USE INSTALLATION PLAN

Once we receive your design/image and the floor plan of the space, the Beauflor design team will create an installation plan with the arrangement of the rolls and calculate the number of square meters required.

A final proposal of the roll distribution plan will be presented to you for your approval. Any changes after approval, will be at the customer's expense.

Depending on the shape of the rooms and walls in the building, specific unusable "blank spaces" will appear in the printed rolls. Please be aware that these blank spaces will be included in the number of square meters on your quotation. We prepare your floor plan to be as efficient as possible for your project. The charged number of square meters will therefore be higher than the actual requested number of square meters. The design team will keep these blank spaces to a minimum.





Installation

Installation should always be with a double cut. Standard we foresee an overlap of 4 cm on both sides of the roll. If you prefer a different overlap, please specify this before the project starts.

The roll distribution plan will be the installation guide. Beauflor will also provide you with an installation manual. It is essential to give both documents to the installer. Please give clear instructions about the project. Beauflor is not responsible for extra costs if the installation is not installed according to the installation guide and manual.

Roll labels

At the start and the end of each roll, we will print the project name as well as the roll number corresponding to the roll distribution plan.



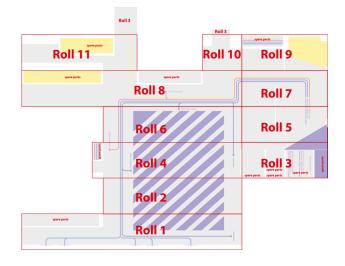




IMAGE TO ROLL DESIGN PROCESS REQUIREMENTS

Whether it is an image you provide or we create for you, our design team will then adapt the image in order to fit onto a 4m roll. Depending on the required print size the image will need to be put in repeat, either in width, but certainly in the length of the roll, thus creating a seamless design.

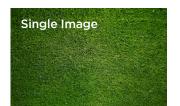
It is essential that our designers understand your exact repeat requirements when receiving your image.



Digital Images with poor, perspective, light and shadows need to be avoided, these will not give a natural rendering when put in pattern.

(see below)

A better solution may be to choose a digital image from our large image bank. Our design team is there to help/guide you!



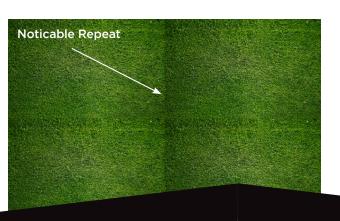
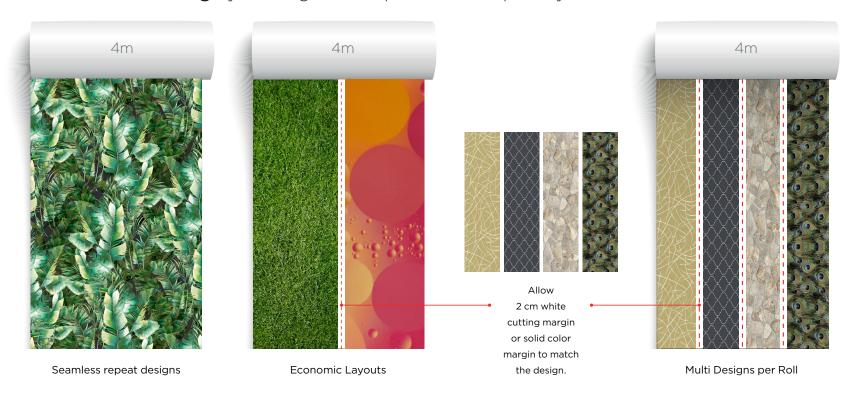




IMAGE TO ROLL DESIGN PROCESS

VARIATIONS

4 m wide x 25 m long - your image can be placed in multiple ways

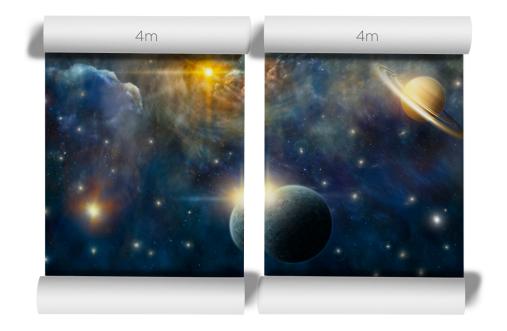




We foresee a standard 2 cm cutting overlap on either side of the roll to allow for pattern matching.

IMAGE TO ROLL DESIGN PROCESS VARIATIONS

XXL 4m plus - your image can be spread over more than 1 roll





Standard we foresee an overlap of 4 cm on both sides of the roll.



As part of the CREA design process, we will translate your floorplan in a roll distribution plan.
The installation of your personalized floor has never been more easy!



DIGITAL IMAGES



Image Resolution:

300 dpi or higher on a minimum scale of 1/10 of the size to be used.

Color Profile:

RGB / CMYK

File Format:

tiff (no compression) jpeg (highest quality possible) pdf (no compression)



Please make sure that all supplied images have the correct usage license.



LOGOS & ILLUSTRATIONS



Logo Requirements:

Supplied in Adobe Illustrator vector format. All text to be outlined.

Color Profile:

CMYK or Pantone

File Format:

.ai Adobe Ilustrator pdf





ACCEPTED FILE FORMATS

PDF

- Most recommended for all design files.
- No compression, all images should be embedded and fonts converted to outlines.

ΑI

- Adobe Illustrator file, vectorial images (Logos and illustrations)
- All images should be embedded and fonts converted to outlines.

PSD

- Adobe Photoshop File
- Resolution as high as possible
- All images should be embedded, fonts converted to Image.

TIFF / TIF

- Digital images
- Resolution as high as possible
- No compression, with flattened layers

JPEG / JPG

- Digital images
- Resolution as high as possible
- No compression



Color modes

- Our digital print technology is CMYK based with Coated Fogra39 color profile.
- RGB will be converted to CMYK, there will be color difference.
- Pantone Coated colors (PMS), NCS colors and RAL colors can be used as a guideline, but they will be converted to CMYK.
- Because of the vinyl topcoat, you should estimate a possible deviation of 15%.
- We are not able to print with metallic or neon inks.

File transfer

The easiest way to send your files up to 2GB in size to Beauflor is with Wetransfer.com to

Beauflor-digital@bintg.com

or your sales representative. If you have an Adobe account, you can also use the Adobe File Transfer (for files even larger than 2 Gb).

WHAT IS A GOOD IMAGE RESOLUTION?

The more you want to enlarge a picture, the higher the resolution needs to be. An image that needs to be scaled up, should not be less than 1/10 of the end result. A high-resolution image usually has a resolution of 300 dpi.

Pixel dimension means image Height x Width x Resolution.

The result is image pixel dimensions. Height x width x resolution = pixel dimensions

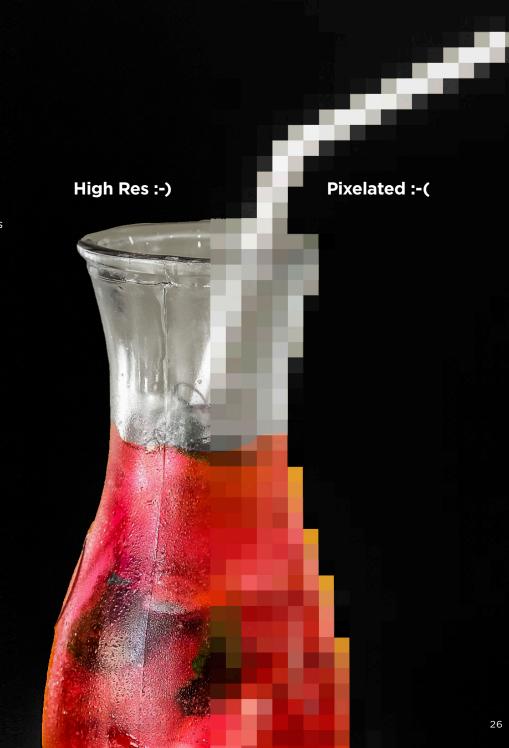
Example high resolution file for upscaling:

300 mm x 400 mm x 300 dpi = 3543 pixels x 4724 pixels (= 16,7 mega pixels)

To scale up this image to a 4 meter roll, will result like this: $3000 \text{ mm} \times 4000 \text{ mm} \times 72 \text{ dpi} = 8504 \text{ px} \times 11339 \text{ px}$ (= 96,4 mega pixels)

If the original image would be too small, for example:

225 mm x 300 mm x 72 dpi = 638 px x 850 px (= 0,5 megapixels) This file size is much less than the scale of 1/10 of the end result. To upscale this image to 4 meters, it would result in a pixelated unprofessional print.



VERY IMPORTANT
ALL DIGITAL IMAGE SIZES REQUIRED:

Scale of 1/10 of the end result with the resolution of 300 dpi

For example

A 4m x 4m design printed on vinyl:

Your original digital image needs to be at least 40cm x 40cm with a resolution of 300 dpi

Now it's up to you!

Unleash your creativity

and remember we're always here to help.

BIG Floorcoverings nv

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